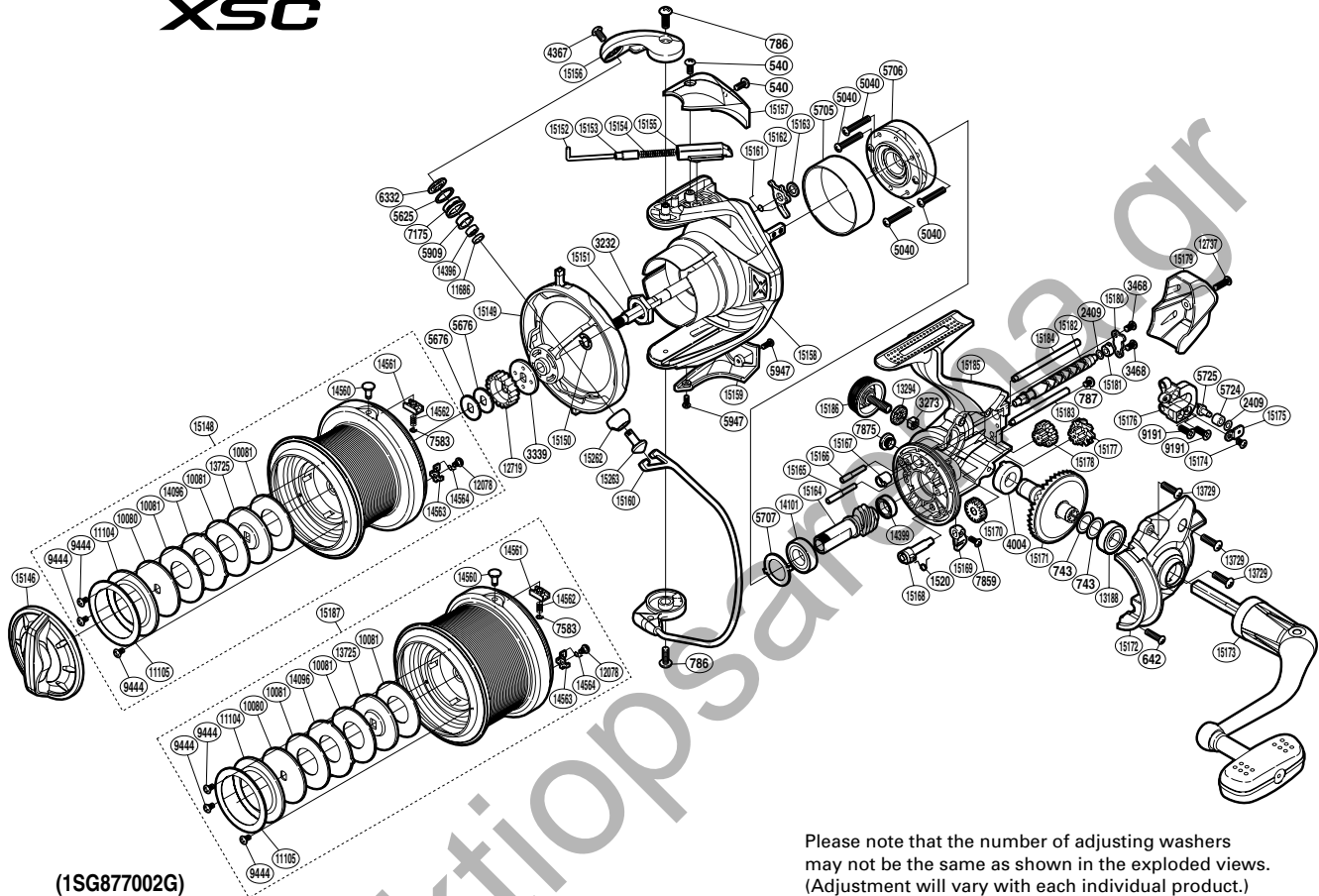


**ULTEGRA  
 XSC**



**UL-10000XSC**



(1SG877002G)

Part No.	Description	Part No.	Description	Part No.	Description
RD 0540	Screw	RD11104	Seal Plate A	RD15160	Bail Assembly
RD 0642	Screw	RD11105	Seal Plate B	RD15161	Lever Spring
RD 0743	Washer	RD11686	Bearing Spacer	RD15162	Bail Trip Lever
RD 0786	Screw	RD12078	Screw	RD15163	Washer
RD 0787	Screw	RD12719	Spool Support A	RD15164	Pinion Gear
RD 1520	Anti-Reverse Cam Spring	RD12737	Screw	RD15165	Idle Gear B Shaft
RD 2409	Spacer	RD13188	Ball Bearing	RD15166	Idle Gear C Shaft
RD 3232	Rotor Nut	RD13294	Handle Screw Lock Washer	RD15167	Worm Bushing (front)
RD 3273	Handle Screw Lock	RD13725	Key Washer	RD15168	Anti-Reverse Cam
RD 3339	Spool Support B	RD13729	Screw	RD15169	Anti-Reverse Lever
RD 3468	Screw	RD14096	Eared Washer	RD15170	Idle Gear
RD 4004	Drive Gear Bushing	RD14101	Ball Bearing	RD15171	Drive Gear
RD 4367	Screw	RD14396	Ball Bearing	RD15172	Side Cover
RD 5040	Screw	RD14399	Ball Bearing	RD15173	Handle Assembly
RD 5625	Line Roller Spacer	RD14560	Line Clip	RD15174	Screw
RD 5676	Spool Washer	RD14561	Line Clip Holder	RD15175	Oscillating Pawl Cover
RD 5705	Roller Clutch Ring	RD14562	Line Clip Spring	RD15176	Oscillating Slider
RD 5706	Roller Clutch Assembly	RD14563	Drag Click	RD15177	Idle Gear B
RD 5707	Bearing Washer	RD14564	Drag Click Spring	RD15178	Idle Gear C
RD 5724	Oscillating Slider Bushing	RD15146	Drag Knob	RD15179	Rear Protector
RD 5725	Oscillating Pawl	RD15148	Spool Assembly	RD15180	Worm Shaft Retainer
RD 5909	Line Roller Bushing	RD15149	Line Safety Guard	RD15181	Worm Bushing (rear)
RD 5947	Screw	RD15150	E Lock	RD15182	Worm Shaft
RD 6332	Line Roller Washer	RD15151	Main Shaft	RD15183	Oscillating Guide A
RD 7175	Line Roller	RD15152	Bail Spring Guide A	RD15184	Oscillating Guide B
RD 7583	E Lock	RD15153	Bail Spring Guide A Support	RD15185	Body
RD 7859	Screw	RD15154	Bail Spring	RD15186	Handle Screw Cap
RD 7875	Oil Cap	RD15155	Bail Spring Guide B	RD15262	Line Roller Support Cover
RD 9191	Screw	RD15156	Bail Arm	RD15263	Line Roller Support
RD 9444	Screw	RD15157	Bail Spring Cover		
RD10080	Key Washer	RD15158	Rotor		
RD10081	Drag Washer	RD15159	Bail Hold Support Guard	RD15187	Spare Spool Assembly